

# SYSTEM FLUSHING

PROCESSES & BENEFITS



# Purpose of Flushing

Flushing maintains water quality by removing sediment, reducing stagnation, and controlling bacterial growth.

## Flushing Methods

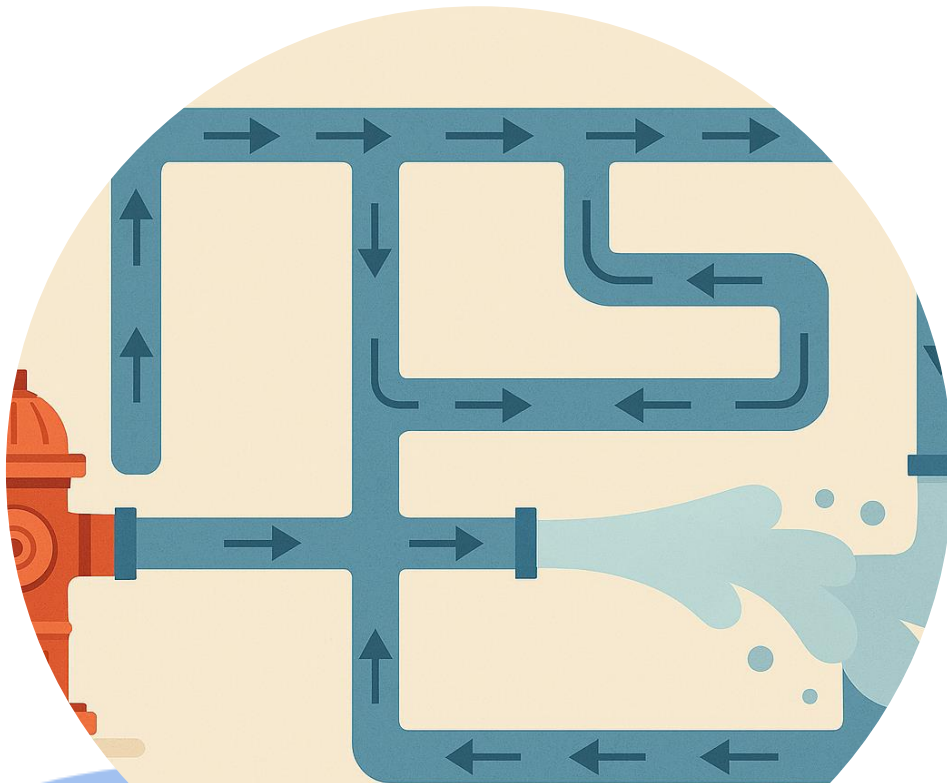
Regular and unidirectional flushing are distinct techniques used to clean water distribution systems effectively.

## Infrastructure Benefits

Flushing extends pipe life by reducing corrosion and buildup, preventing costly repairs and replacements.

## Operational and Compliance Goals

Effective flushing supports regulatory compliance, reduces risk, and improves customer satisfaction for utilities.



# Characteristics and Purpose of Regular Flushing



**Regular flushing maintains disinfectant levels and reduces water age in low-use areas to ensure water quality.**

## **System Functionality Check**

Flushing tests hydrants and valves, confirming operational readiness for emergencies without complex planning.

## **Limitations of Regular Flushing**

Low pipe velocities limit sediment removal; flushing circulates water but may stir loose particles causing discoloration.

## **Cost-effective Routine Practice**

Regular flushing is simple, frequent, and cost-effective, helping prevent stagnation and maintain chlorine residuals.

# UDF Process Overview



**UDF involves high-velocity water flow through isolated pipe sections to remove sediment and corrosion byproducts effectively.**

## **Operational Planning and Control**

UDF requires detailed mapping and valve operations to ensure controlled unidirectional flow toward designated outlets.

## **Benefits of UDF**

UDF improves water clarity, reduces discoloration complaints, enhances hydraulic performance, and supports regulatory compliance.

## **Challenges and Considerations**

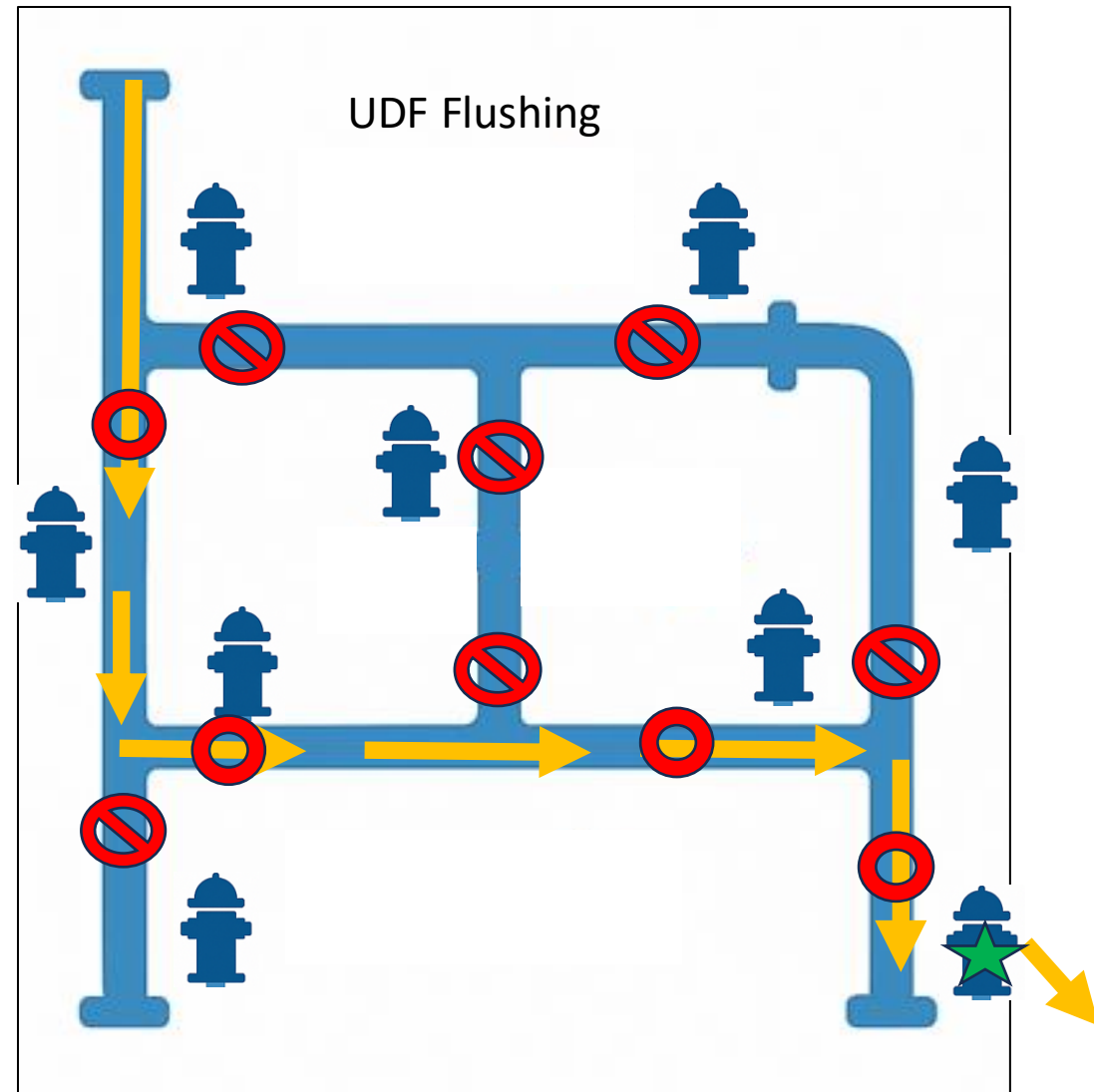
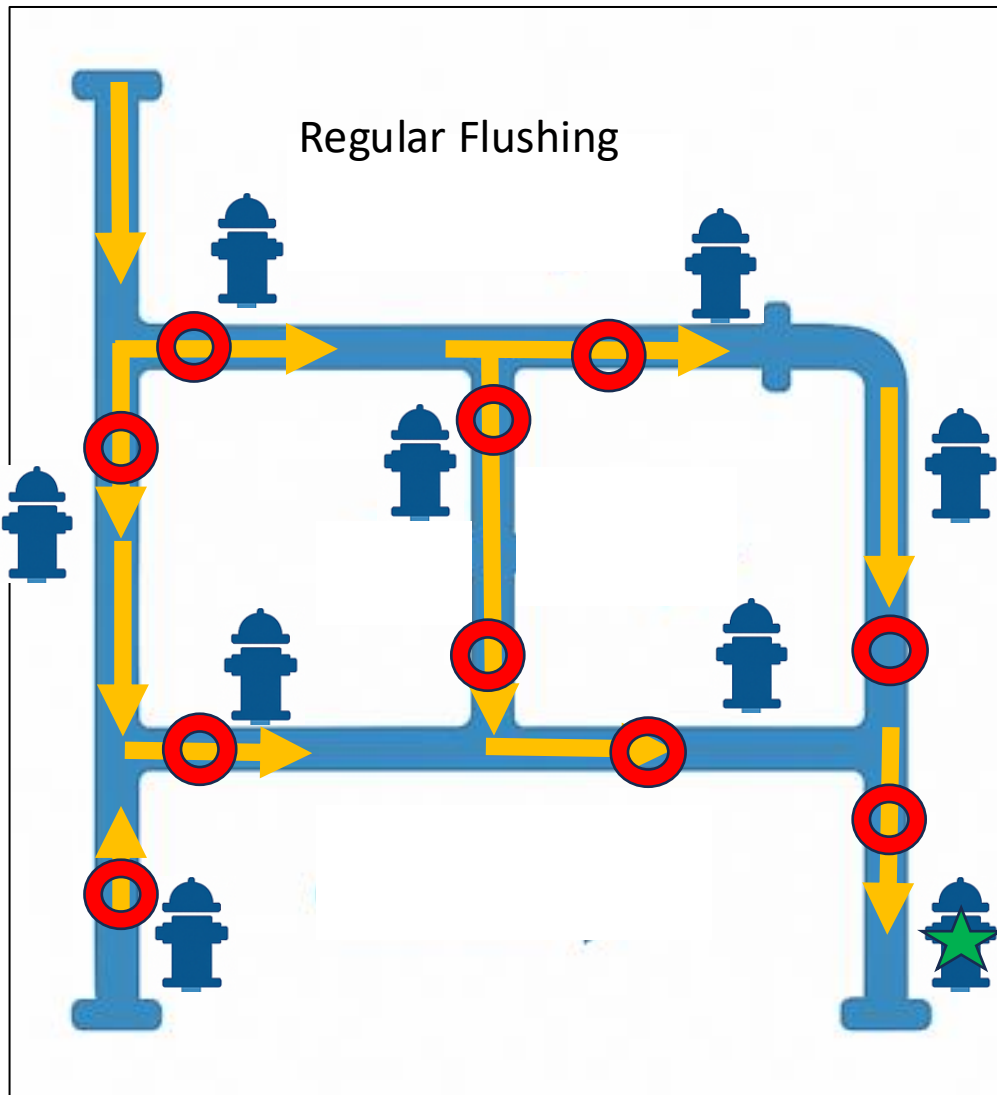
UDF requires staff training, valve monitoring, and customer communication but offers significant maintenance benefits.

# Key Differences and Why Both Are Needed

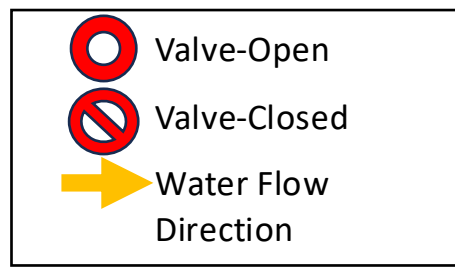
ASPECT	REGULAR FLUSHING	UNIDIRECTIONAL FLUSHING
<b>Primary Goal</b>	Maintain water freshness	Clean pipes and remove buildup
<b>Planning Required</b>	Minimal	Extensive and deliberate
<b>Valve Operations</b>	Minimal	Critical to process
<b>Flow Direction</b>	Multiple directions	One controlled direction
<b>Water Velocity</b>	Low to moderate	High (scouring level)
<b>Cleaning Effectiveness</b>	Limited	High
<b>Frequency</b>	Routine	Periodic or targeted

**Key Point:** Regular flushing keeps water fresh day-to-day; UDF is the tool that cleans and protects the system.





Regular flushing circulates water through multiple paths.



UDF isolates a main and moves water in one direction at **higher velocity**, which is what removes accumulated material.



# Governance Perspective and Benefits



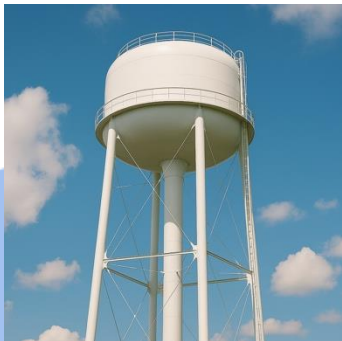
## **Strategic Role of Flushing Programs**

Ensure compliance with regulations and support operational goals by improving water quality and reducing complaints. The Unidirectional Flushing Program is a direct execution of SGWASA's Strategic Plan—improving water quality, protecting infrastructure investments, strengthening organizational performance, and fulfilling the Authority's environmental and governance responsibilities.



## **Benefits of Unidirectional Flushing**

UDF removes sediment and biofilm, minimizing corrosion risks and enhancing system reliability and compliance. Proactive flushing reduces unplanned maintenance, emergency response costs, and reputational risk associated with water quality complaints.



## **Resource Stewardship**

Supporting flushing initiatives protects infrastructure, reduces emergency repairs, and safeguards financial stability.



# Benefits of the UDF Program:

- Flushing is essential to maintaining water quality and regulatory compliance
- Regular flushing maintains freshness; UDF actively cleans infrastructure
- Targeted UDF protects assets, reduces complaints, and lowers long-term costs
- SGWASA's program directly supports strategic, operational, and governance goals

# Fast Facts

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FLUSHING IS NOT JUST  
MAINTENANCE—IT IS ASSET  
STEWARDSHIP.



UDF IS A STRATEGIC INVESTMENT  
IN SYSTEM RELIABILITY AND  
PUBLIC TRUST.



CONTINUED SUPPORT ENSURES  
LONG-TERM WATER QUALITY AND  
INFRASTRUCTURE PROTECTION.